



Large Cylinder Cart



Read carefully and understand RULES FOR SAFE OPERATION and instructions before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

METAL MAN

Operating Instructions and Parts Manual

Large Cylinder Cart

Please read and save these instructions. Read through this owner's manual carefully before using product. Protect yourself and others by observing all safety information, warnings, and cautions. Failure to comply with instructions could result in personal injury and/or damage to product or property. Please retain instructions for future reference.

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Description

This large cylinder cart is easy to assemble and holds 11" acetylene and 10" oxygen cylinders. This unit comes in two subassemblies for easy shipping and is quickly assembled with 4 nuts & bolts and one axle with two washers and two cotter pins. This cart features bullhorn type handles and large 10" wheels that make it easy to maneuver. The handy storage box has a cover to keep all your tools and supplies out of the weather.



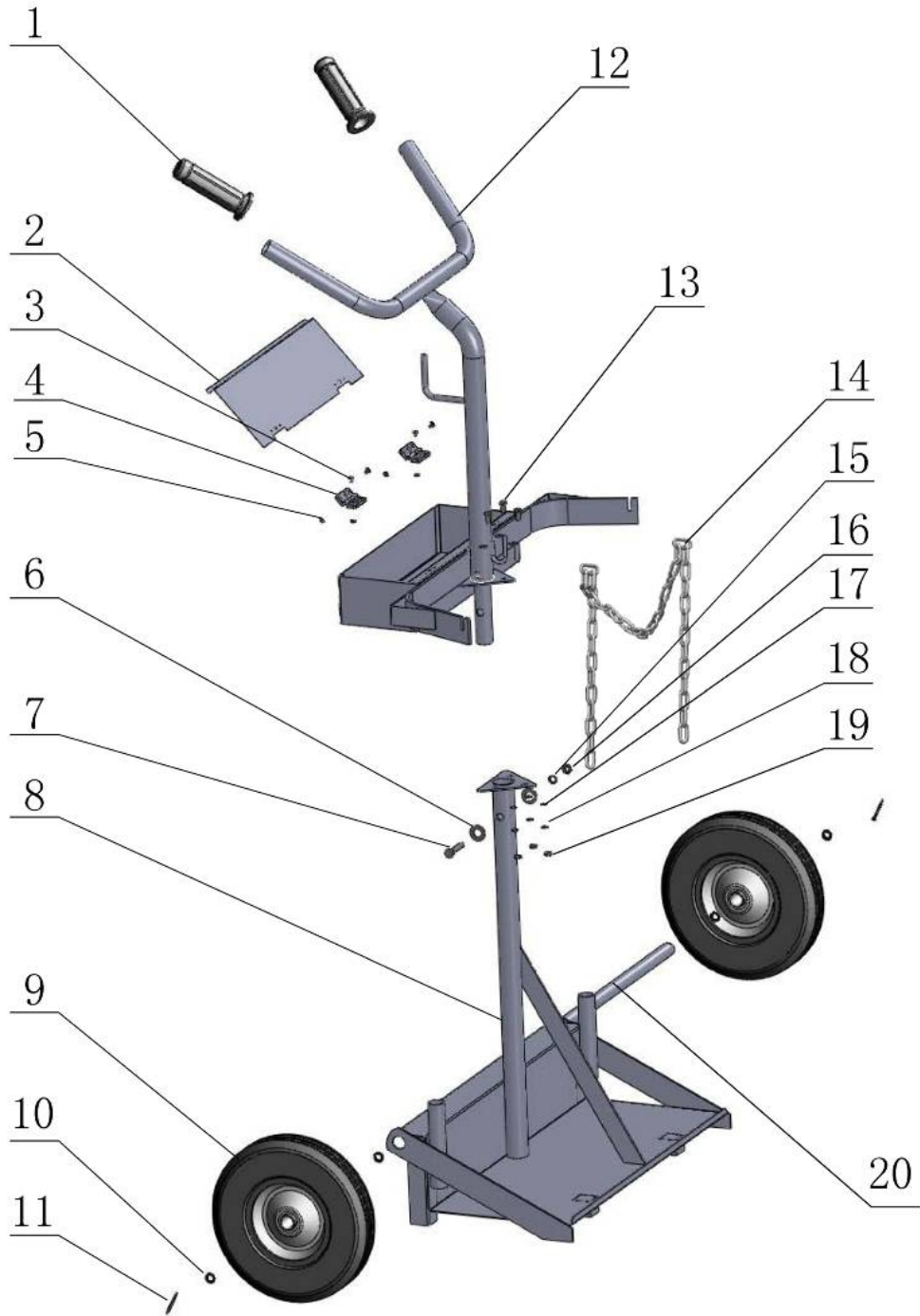
Specifications

| Item | Specification |
|--------------------------------|---------------------|
| Packing Dimension (LXWXH) inch | 25" x 16" x 30" |
| Product Dimension (LXWXH) inch | 26-1/2" x 21" x 40" |
| Packing weight | 36.5 lbs |
| Net weight | 33 lbs |

Assembly

- Step 1 Assemble axle, wheels, washers and cotter pins to the bottom of the assembly.
- Step 2 Assemble the top assembly to the bottom assembly by inserting the tube from the top assembly into the bottom assembly.
- Step 3 Align the three holes of the mating flanges and secure with nut and bolt combination.
- Step 4 Insert final nut and bolt combination in the mating tube and secure.
- Step 5 Find the center link of the bottle retaining chain and attach to center chain hook. Then connect the ends of the chain into the slots of each arm.

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Spare Parts List

| Reference number | Description | Part number | Qty |
|------------------|-------------------------------------|----------------|-----|
| 1 | handle | 2.05.08.025 | 2 |
| 2 | tool box lid | 1.1.01.05.2832 | 1 |
| 3 | cross recessed pan head screw M4*12 | 2.06.09.211 | 4 |
| 4 | hinge | 2.05.05.064 | 2 |
| 5 | hexagon nut | 2.06.14.642 | 4 |
| 6 | flat washer 8 | 2.06.17.005 | 2 |
| 7 | hexagon bolt M8*45 | 2.06.01.077 | 1 |
| 8 | bottom assembly | 1.1.01.05.2779 | 1 |
| 9 | solid tire | 2.05.07.832 | 2 |
| 10 | flat washer 20 | 2.06.17.010 | 4 |
| 11 | cotter | 2.06.21.001 | 2 |
| 12 | top assembly | 1.1.01.05.2959 | 1 |
| 13 | hexagon bolt M6*12 | 2.06.01.163 | 3 |
| 14 | chain | 1.1.12.54.0001 | 1 |
| 15 | spring washer 8 | 2.06.18.005 | 1 |
| 16 | hexagon nut 8 | 2.06.14.005 | 1 |
| 17 | Flat washer 6 | 2.06.17.017 | 3 |
| 18 | spring washer 6 | 2.06.18.016 | 3 |
| 19 | hexagon nut 6 | 2.06.14.644 | 3 |
| 20 | axle | 1.1.03.01.1545 | 1 |